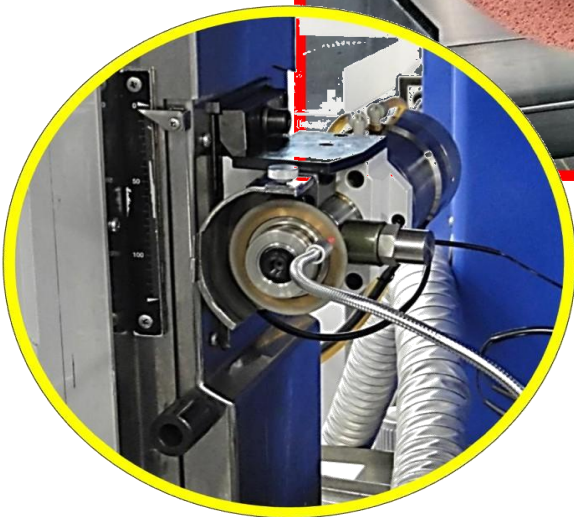
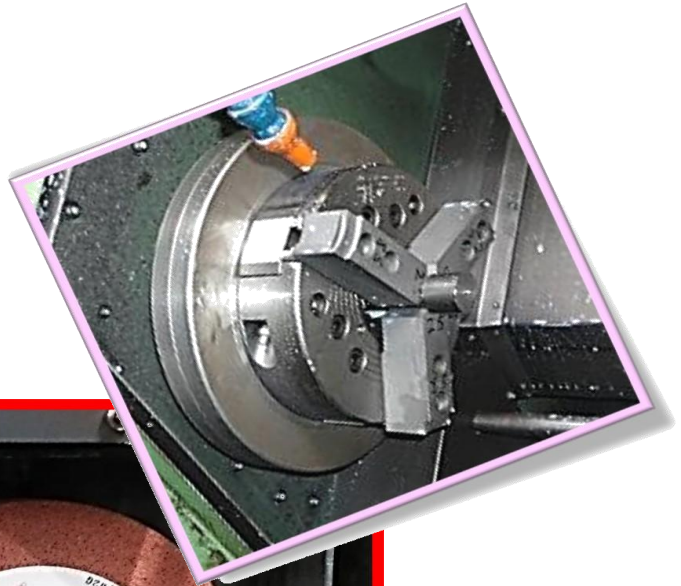


To the world of infinite ZERO

**Ultra precision balancer device**

**Automatic balancer 《 ZERO SHIN 》**

In quest for Innovative reform and infinite possibilities  
Achieving high performances !  
For various rotation fields!



*world's first! Achieves ultimate zero-core rotation and zero-core processing*

# Automatic balancer "ZERO SHIN"

## ※ Balancer patent

Patent registration No. 4522493 (Japan)

(International Patent registered: USA, China, India, Indonesia, etc.)



Just by changing from the conventional fixed balance rotating part that deteriorates and wears to the automatic balancer "ZERO SHIN", there is no need for correction that takes time for electricity, magnetism, and time, maintaining ZERO SHIN rotation that does not deteriorate and wear, and suppressing vibration noise. .. There is also a positive effect of energy saving of about 30%.

We propose the installation of the automatic balancer "ZERO SHIN" to help companies who are having trouble with the runout of the rotating part and companies who want to improve the accuracy.

## *[Technical features]*

1. Simply by attaching the automatic balancer "ZERO SHIN" to the rotating part, the three weights in the balance device instantly balance, eliminate core shake, and extend machining accuracy.
2. By using the automatic balancer "ZERO SHIN", it prevents deterioration over time, extends the service life, and suppresses processing vibration. There is also a positive effect of energy saving of about 30%.
3. Rotational machining vibration and increase in machining noise all cause uneven wear, leading to deterioration over time. However, by installing the "ZERO SHIN", the core shake zero rotation is maintained, improve unstable factors, and ideal machining can be maintained.

## *[Examples of achievements using technology]*

1. Installed on wheel flanges for grinding machines
2. Installed on tooling for machining centers
3. Installed on various types of rotating spindles
4. Installed on chucks for lathes
5. Installed on aluminum wheels
6. Installed on power generators
7. Installed on stabilizers

## Example of mounting the automatic balancer "ZERO SHIN"



**No electricity, No magnetic power required!**

"ZERO SHIN" only needs rotational force

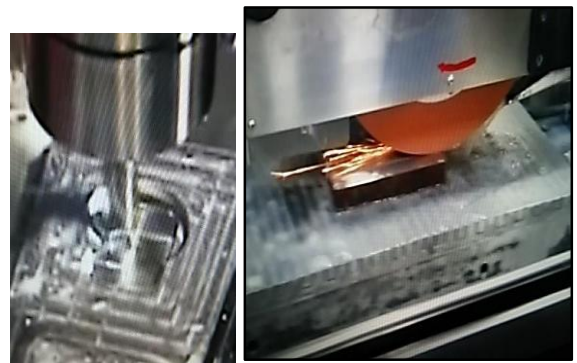
"ZERO SHIN" changes the rotational force into a centripetal force and brings the core runout closer to "zero".



**Pursuit of dynamic runout accuracy**

Are you looking for static runout with no load?  
Or are you looking for dynamic runout accuracy under machining load conditions?

"ZERO SHIN" automatically balances the patented mechanism and centripetal movement against changes in machining load.



# Automatic balancer "ZERO SHIN" wearing use

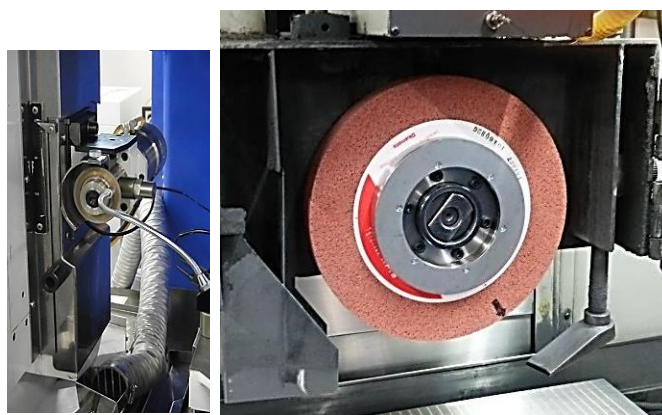
## For the machining

With the tool with auto balancing attached to the machining tool, the runout of the blade approaches zero as the rotation increases.



## For the polishing machine

The more rotation of the flange of the grind stone equipped with "ZERO SHIN" increases, the closer to runout zero of the stone.



## Possibilities for all turning, Rotating devices

By installing an auto balancing device, by increasing the rotation, the blur around the rotation becomes as close to zero as possible, the balance is balanced against the fluctuation of the rotation load, the ideal rotation is approached, and the ideal wear is performed.

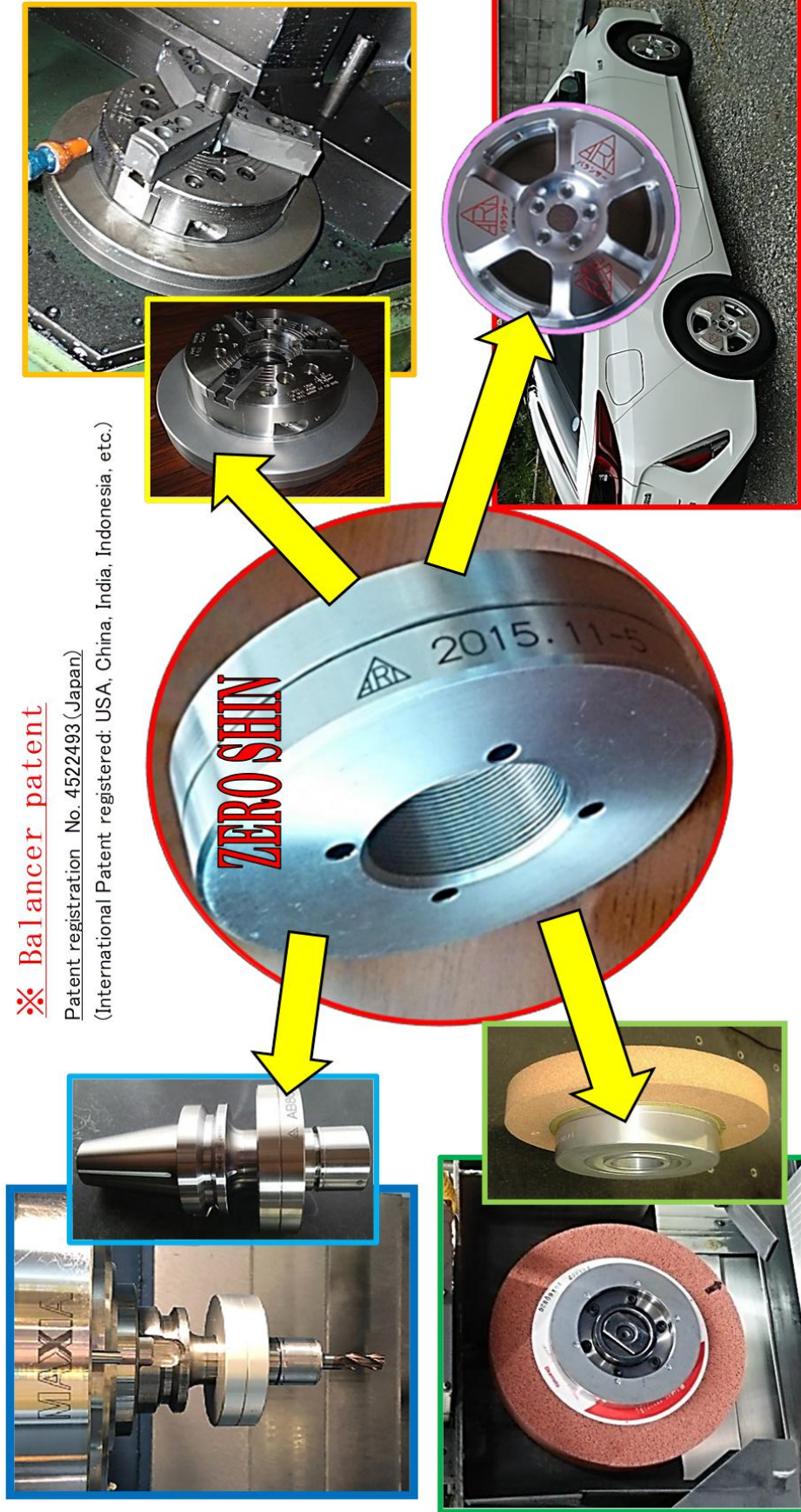


# Installation example of automatic balancer "ZERO SHIN"

# shocking

The balance of all the rotation bodies is improved.

Auto balancing device "ZERO SHIN" mounting example



※ Balancer patent

Patent registration No. 4522493 (Japan)

(International Patent registered: USA, China, India, Indonesia, etc.)

※ Balancing against fluctuations in operating load and reduce rotation center runout to zero as much as possible

## Automatic balancer "ZERO SHIN" mounting example

Realization of ultimate processing from general-purpose machines to MC processing



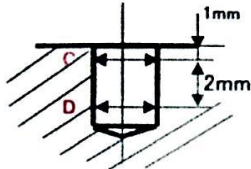
ZS166 type automatic balancer "ZERO SHIN"

Ultimate pathless mirror machining

# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 1-1

At 40,000r.p.m. with drilling machine / made by S company  
 Dia. 0.8mm drill at **40,000r.p.m.** / drilling



Tool	Drill	Diameter C	Diameter D
Shrinkage fitting tool	dia. 0.8mm	0.809mm	0.804mm
Auto Balancer	dia. 0.8mm	0.801mm	0.796mm

\* Deflections without load using shrinkage fitting tool was 1-2microns and 2-3microns using auto balancer. But when it is loaded as the material is drilled, auto balancer has better results than that of shrinkage fitting tool.

\* Remarks : The actual drill size should be little smaller than 0.8mm as we see the size 0.796mm at D.

Machininng center / made by A company  
 Dia. 1.0mm drill at **6,000r.p.m.** / continuous drilling

### 【TEST A】

Drill : dia. 1.0mm L=16mm  
 high speed drill  
 Material : SKD11 t=8mm  
 Parameter : 6,000r.p.m  
 Conditions : Through hole

### 【TEST B】

Drill : dia. 1.0mm L=16mm  
 high speed drill  
 Material : SKD11 t=20mm  
 Parameter : 6,000r.p.m  
 Conditions : Blind hole 15mm

Same drill used for test A and B.

Test A = We found no problem with or without Auto Balancer

Test B = Drill broke at d=11mm for the first blind hole without Auto Balancer.

8 holes were drilled without any problem with Auto Balancer.

Only slight wear of a drill found.

High Speed Machininng / made by A company

Dia. 0.62mm drill at **18,000r.p.m.** / 840 holes continuous drilling

Parameters	Material	Processing
18,000r.p.m.	NAC80	Dia. 0.62mm drilling
Speed 10mm/min	HRC40	
Step 10microns	t=5mm	

Result	1st hole	840th hole
<b>With Auto Balancer</b>	dia. 0.635mm	dia. 0.660mm
Without Auto Balancer	dia. 0.633mm	dia. 0.640mm



Comparison of hole size between 1st hole and 840th hole shows 25microns bigger by standerd tool and only 7microns bigger by auto balancer. Also, you can see the difference of the shape of drill by above photos.

# Automatic balancer "ZERO SHIN" installation processing test

Machining test 1-1

## Test processing at a machining center / made by A company

AB80 ZERO SHIN

New bay chuck Under neck length 174



STANDARD CHUCK

New bay chuck Under neck length 50



AUTO BALANCER AND STANDARD TOOL



※St: Standard tool without Autobalancer / AB: auto balancer tool

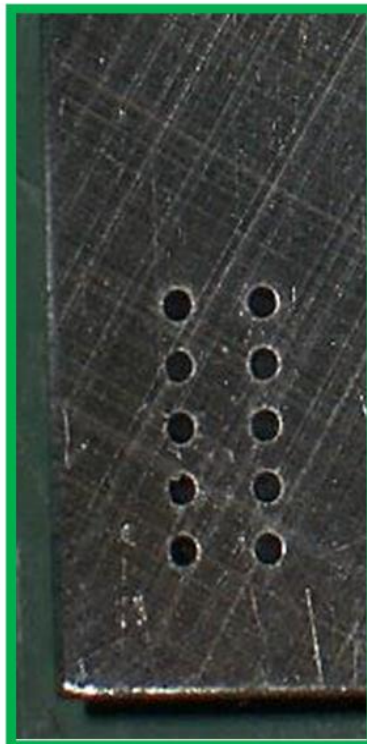
[Test A]

Drill:  $\phi 10$  Blade length 16mm high speed steel

Material: SKD11 t=8

RPM: 6000rpm Through hole (with pilot hole)

Top: ST tool, Bottom: AB holder



Processed using the same blade. There is no particular problem, and both ends when 6 holes are made.

[Test B]

Drill:  $\phi 10$  Blade length 16mm high speed steel

Material: SKD11 t=20

RPM: 6000rpm 15mm blind hole (with pilot hole)

Top: ST tool, Bottom: AB holder



Processed using the same blade. When processing with the ST tool, the first hole broke at a depth of about 11 mm. The AB holder was machined up to the 8th hole, and the difference was confirmed, so I stopped it. There is some sagging on the cutting edge, but there is no particular problem.

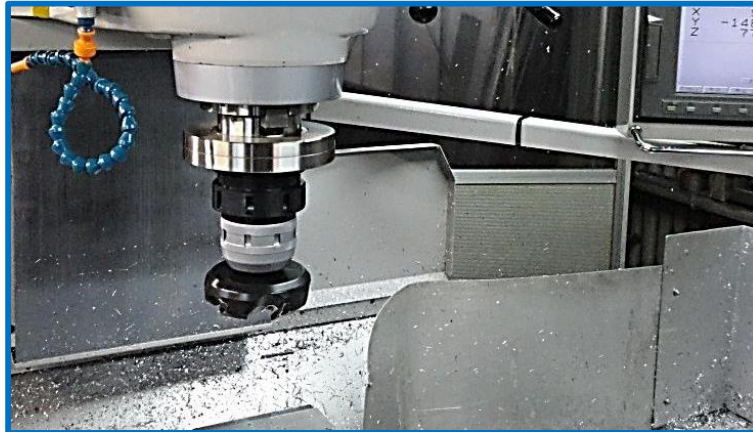


# Automatic balancer "ZERO SHIN" installation processing test

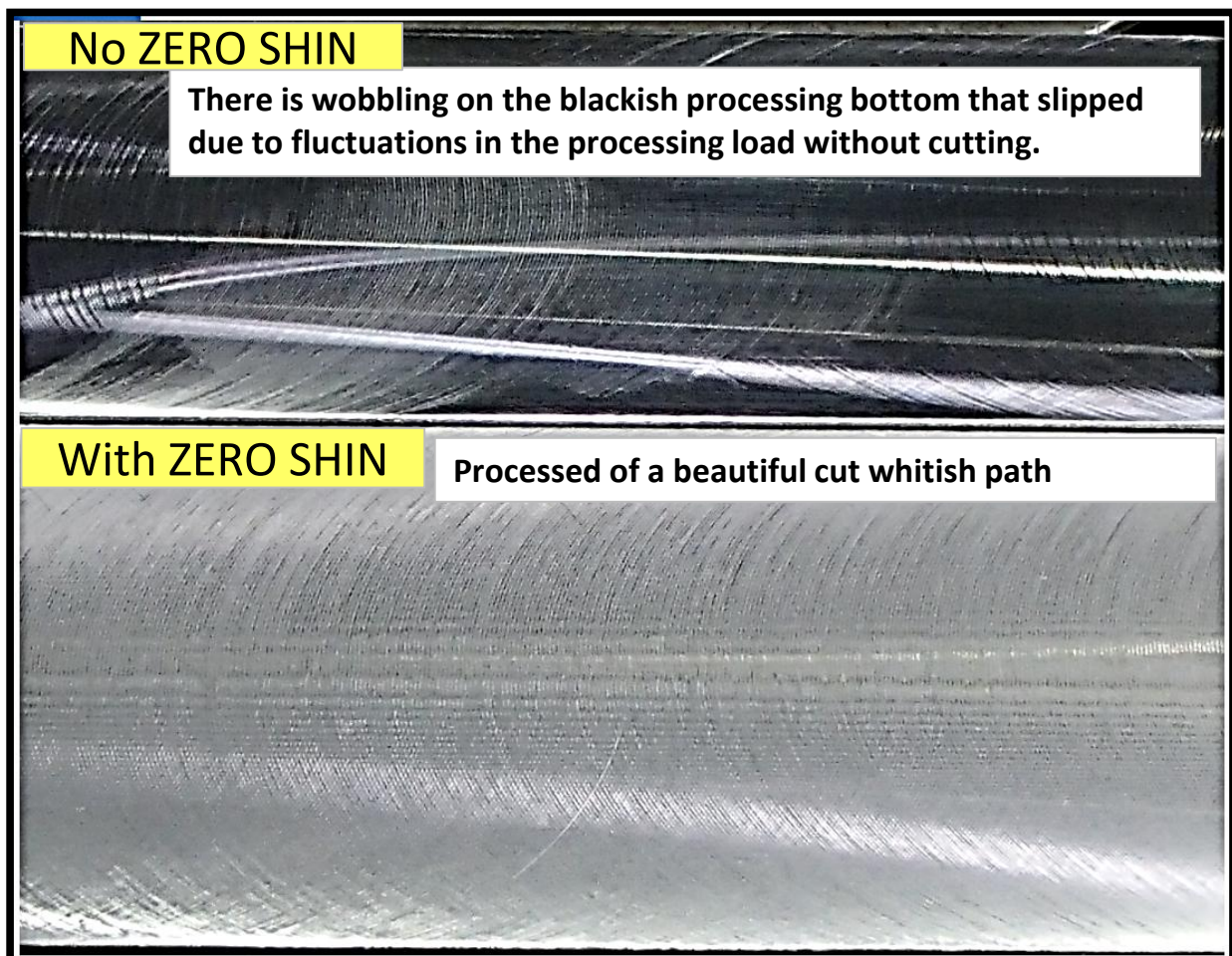
## Machining test 1-6

A front cutter is attached to a general-purpose milling machine.

Comparison of machined surfaces with and without automatic balancer "ZERO SHIN"



- ✘ Tools without "ZERO SHIN" will have a fluctuating bottom and will not cut smoothly.
- ✘ The processing path of "ZERO SHIN" is uniform, and the processed surface is cut whitish.



# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 1-7

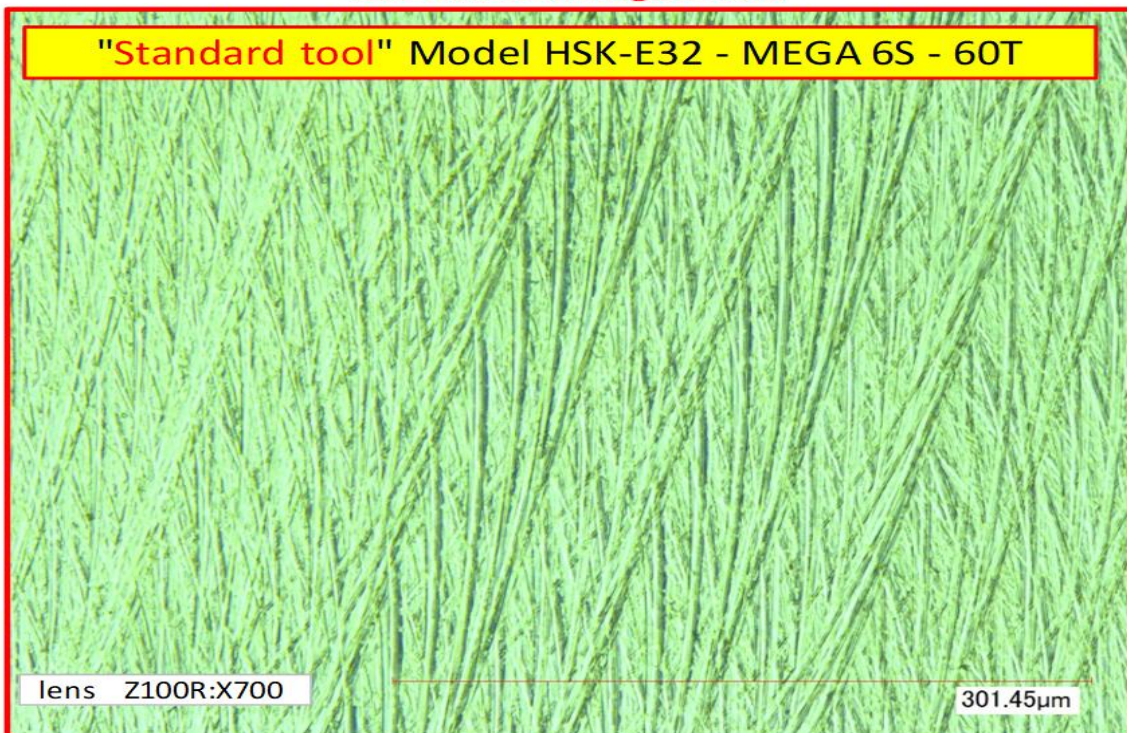
### ference in core runout under the same machining condition

Comparison of machined surfaces of "standard tool" and "Zero shin tool"  
Material SKD 11 HRC 59 ~ 61 20 mm square block/ machine made by company A: YMC430

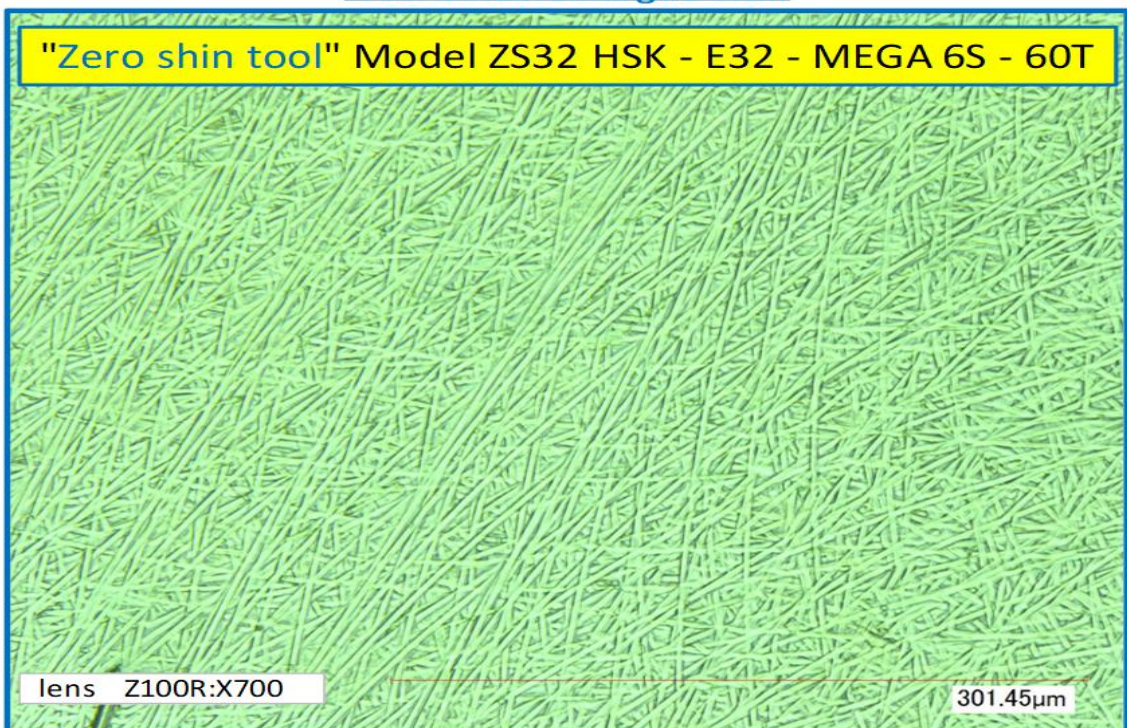
#### Processing conditions

Rotational speed S24000 Feeding speed F1500 XY pitch 0.05mm Shaving allowance 0.01mm  
Cutlery  $\Phi$  2 - R 0.2 Nissing tool CBN Radius end mill

#### 700 times enlarged view



#### 700 times enlarged view



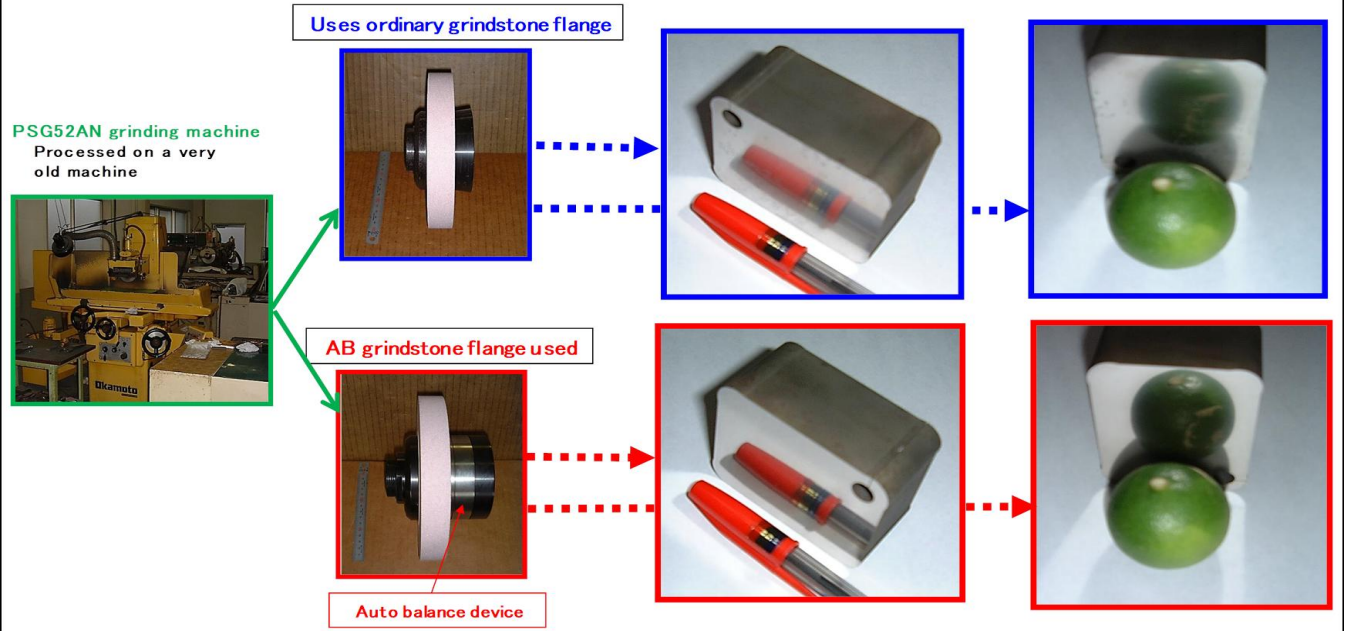
The zero-shin device maintains zero-core rotation against fluctuations in machining load!

# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 2-1

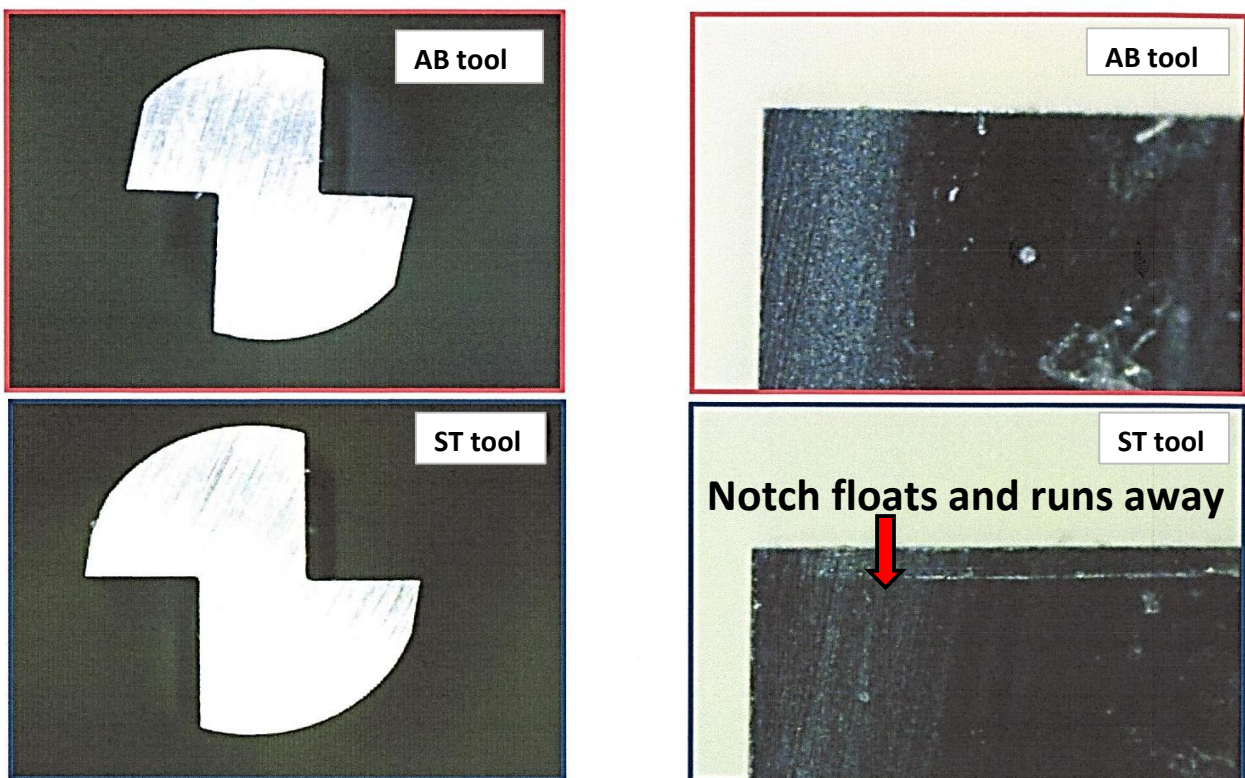
### Grinding surface comparison test between a normal grindstone flange and an AB grindstone flange

(Test sample PA grindstone SKD11 HRc60 material)



## Machining test 2-2

Grinding comparison test processing with blade on a tool grinding machine manufactured by Company A ( $\phi 3$  Carbide blade tip)



※St: Standard tool without Autobalancer, AB: auto balancer tool

# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 2-3

### Results of test trials at the technical center

20th April 2018

Okamoto Machine Tool Works,Ltd. Made PSG63DX surface grinding machine

Whetstone used  $\Phi 355 \times 38 \times \Phi 127$ (WA16)

Spindle runout  $12 \mu\text{m}$

table  $605 \times 300$  sliding surfaceV-V Body weight 2.8t

Fixed balancer		Zero shin balancer	
Initial S P dynamic value	$0.8 \sim 0.9 \mu\text{m}$	Initial S P dynamic value	$0.86 \mu\text{m}$ (Before dress)
After fitting the test piece	$0.7 \mu\text{m}$		$0.68 \mu\text{m}$ (After dress)
Adjusted vibration value	$0.251 \mu\text{m}$	No balance adjustment	$0.68 \mu\text{m}$
Completion of normal fixed balance			

Vibration value during table processing	$1.194 \mu\text{m}$	Vibration value during table processing	$0.497 \mu\text{m}$
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Test result	Test result
-------------	-------------

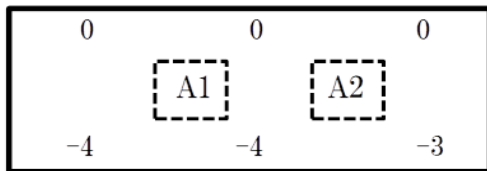


Table front

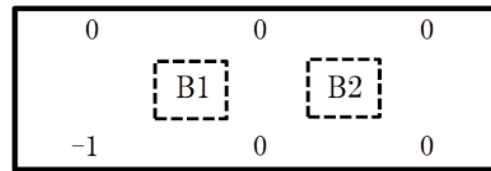
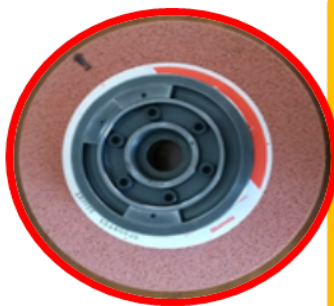


Table front

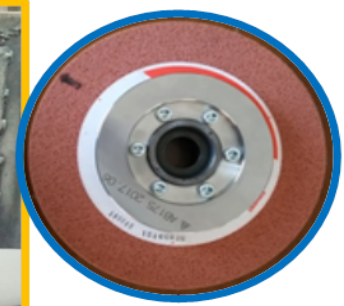
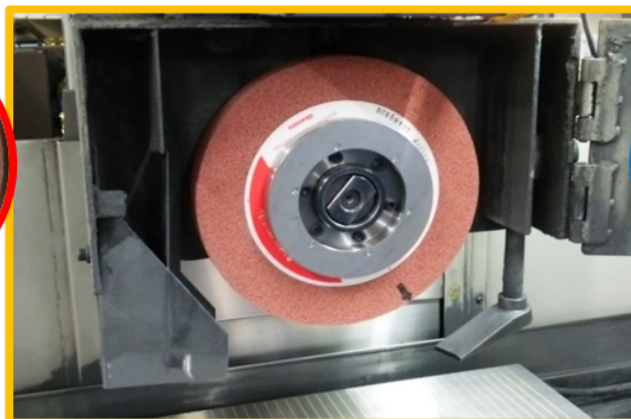
Front Hanging phenomenon (yes)	$3 \sim 4 \mu\text{m}$	Front Hanging phenomenon (almost none)	$0 \sim 1 \mu\text{m}$
Table front		Finally it can be scraped a little	

Surface roughness after table processing		Surface roughness after table processing	
Part A1	Ra $0.19 \mu\text{m}$ Rz $1.488 \mu\text{m}$	Part B1	Ra $0.285 \mu\text{m}$ Rz $2.226 \mu\text{m}$
Part A2	Ra $0.2324 \mu\text{m}$ Rz $1.796 \mu\text{m}$	Part b2	Ra $0.262 \mu\text{m}$ Rz $1.911 \mu\text{m}$
Table surface	Impression on table ( <b>image blur</b> )	Table surface	Impression on table ( <b>clear</b> )

SKD11HRc60 Comparison of sample processing		SKD11HRc61 Comparison of sample processing	
Work dimension $30 \times 50 \times 15$		Work dimension $30 \times 50 \times 16$	
Test result	Ra $0.226 \mu\text{m}$ Rz $1.63 \mu\text{m}$	Test result	Ra $0.156 \mu\text{m}$ Rz $1.358 \mu\text{m}$
		Feed half	Ra $0.163 \mu\text{m}$ Rz $1.1189 \mu\text{m}$



Fixed balancer

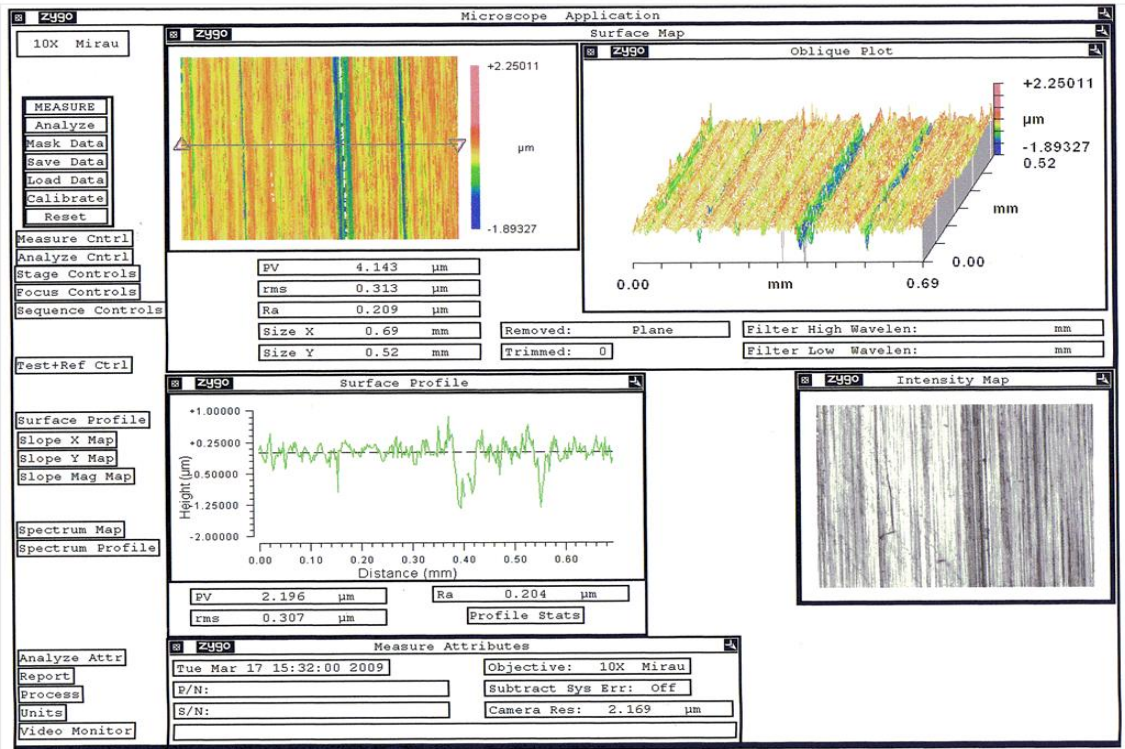


Zero shin balancer

# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 2-4

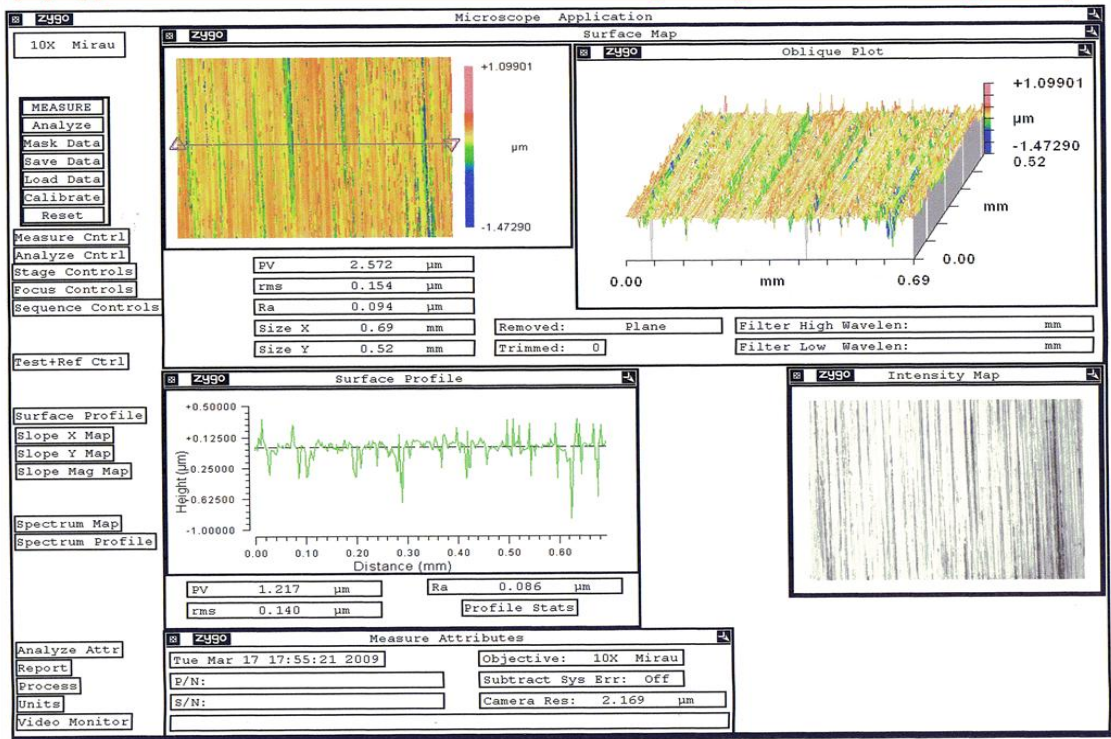
Test processing at company A **Standard flange processing**  
 Whetstone WPA60H Noritake  
 $\phi$  350 rotation speed 1800 rpm  
 Processed material S45C Raw material  
 Processed with a balance pector value of 0.01um



## Machining test 2-5

Test processing at company A **Auto balancing device flange processing**  
 Whetstone WPA60H Noritake  
 $\phi$  350 rotation speed 1800 rpm  
 Processed material S45C Raw material  
 Processed with a balance pector value of 1.03um

**Equipped with a balancer has a better single-digit surface roughness**

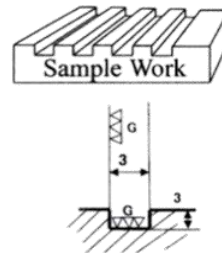


# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 2-6

**GROOVING D=3mm BY GRINDING MACHINE TYPE 520 made by S company**

Flange with auto balancer (double centering nut type)



Normal flange = surface finished with another machine

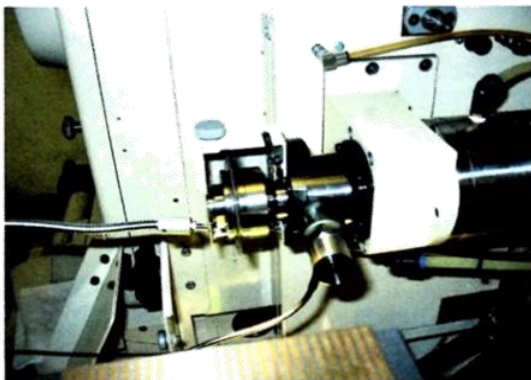
Auto Balancer = No surface finished

	Normal flange	Auto Balancer
Roughness	0.4microns	0.3microns
Size	3mm +/-3 ~ 4microns	3mm +/-1microns

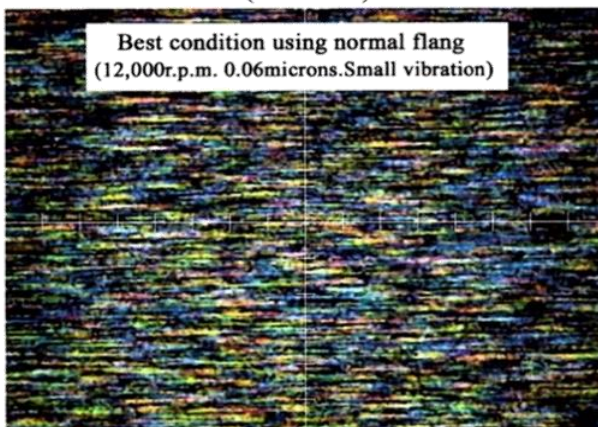
## Machining test 2-7

**HIGH SPEED PROFILE / A company**

**Dia 75mm diamond grinder / Carbide punched surface**

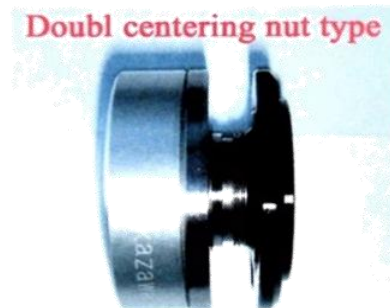


Not smooth (imbalance) cut surface



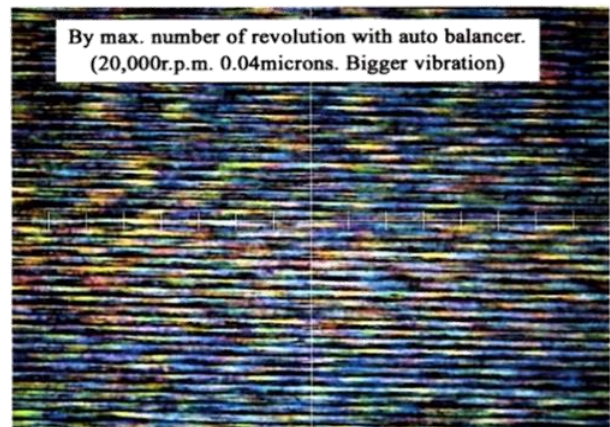
Best condition using normal flang  
(12,000r.p.m. 0.06microns.Small vibration)

3002 3002 2006/10/18 15:23:51



Double centering nut type

Smooth cut surface



By max. number of revolution with auto balancer.  
(20,000r.p.m. 0.04microns. Bigger vibration)

3003 3003 2006/10/18 15:25:55

# Automatic balancer "ZERO SHIN" installation processing test

## Machining test 2-8

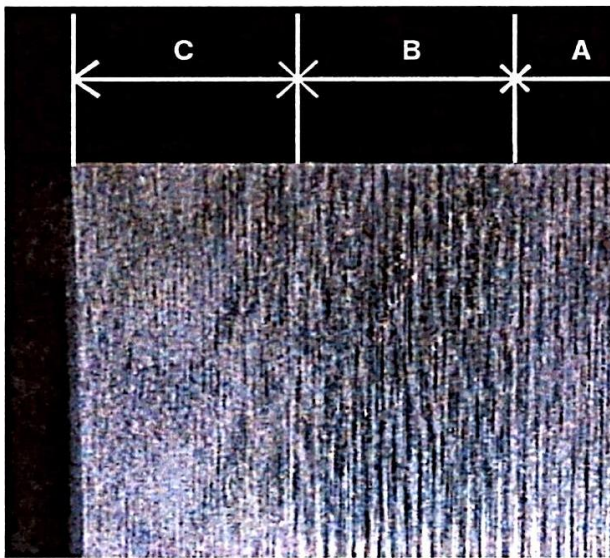
### CNC CONTOUR GRINDING MACHINE / made by A company

Material : Cermet chip

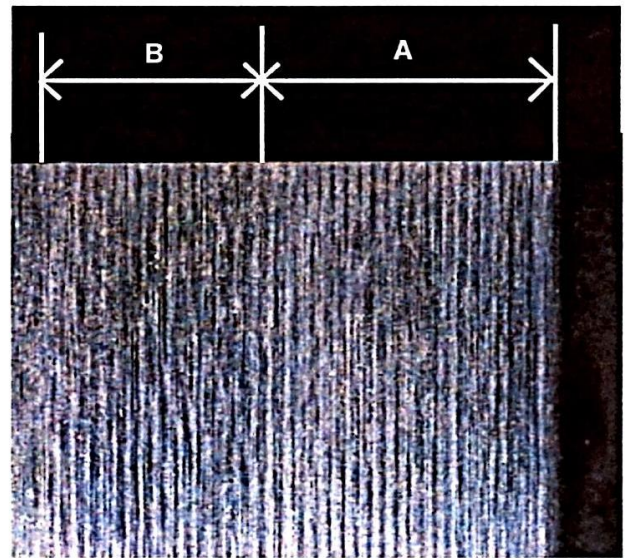
Grind stone : Meta Diamond #800 dia.150 nose r=0.15mm

Flange : With auto balancer

Part	r.p.m.	Processing speed	Depth of cut
A	3,075	0.5mm/min	0.02mm
B	3,075	0.8mm/min	0.02mm
C	3,800	0.8mm/min	0.02mm



101 2005/02/09 18:08:17

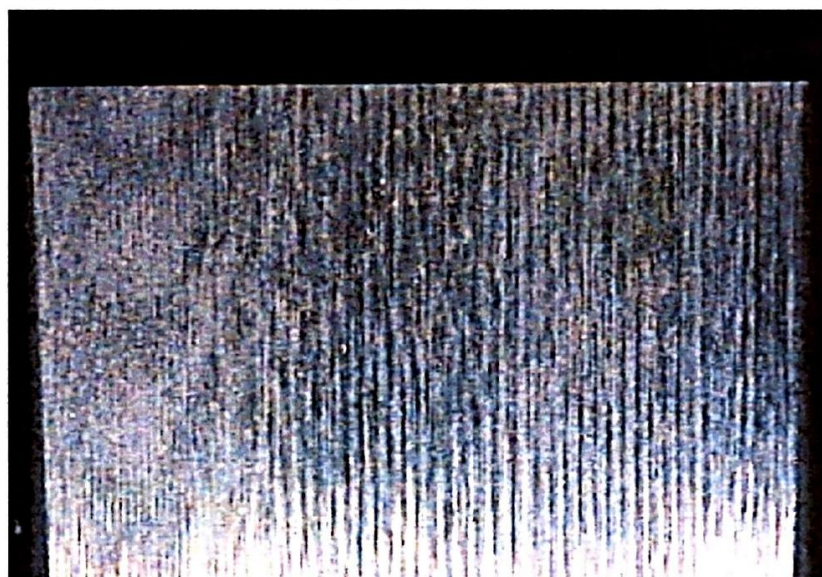


102 2005/02/09 18:09:13

Without the auto balancer, the best revolution was 3,075 per minute and could not be exceeded to 3,800r.p.m.

By using the auto balancer, we could use faster revolution 3,800r.p.m. which makes the cut surface much smoother.

Kyutto will give you better results by just giving faster revolution to the tool.



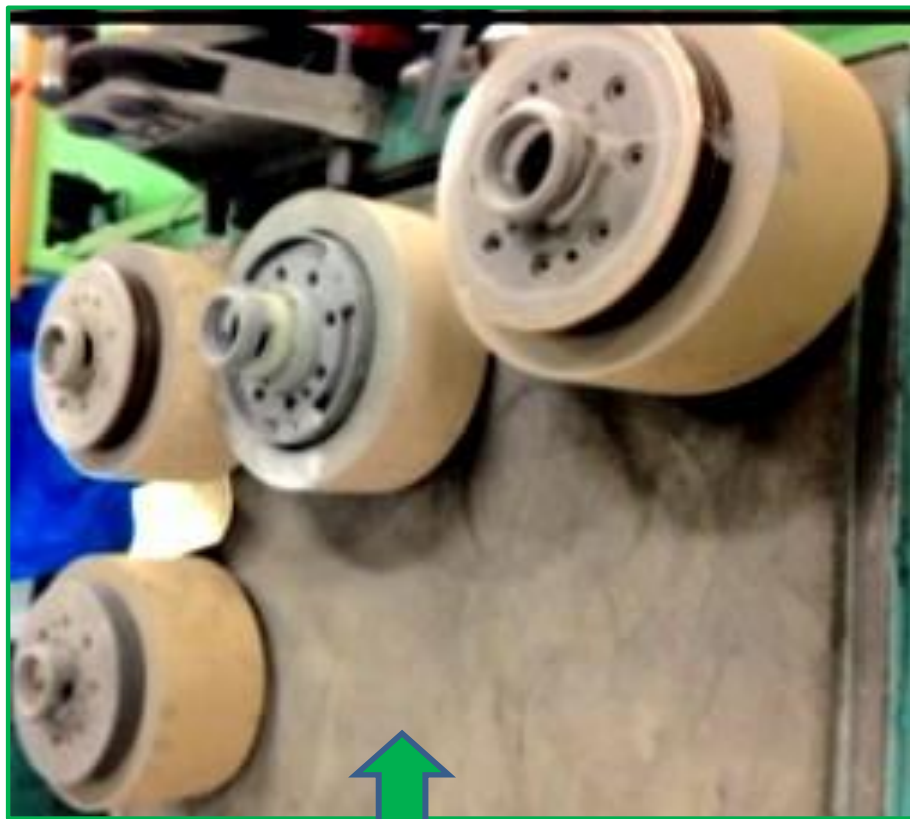
103-70 2005/02/09 18:11:27

## Results after installation of automatic balancer "ZERO SHIN"

ZS230 type automatic balancer "ZERO SHIN" nut specification equipped grindstone before and after use

GC grindstone ( $\Phi 450 \times 100$ ) equipped with zero core nut

Can be used up to outer diameter  $\Phi 280$  (double lifespan)



The grindstone can now be used approximately twice as long as with a standard nut!

❌ There are companies that have reduced the amount of grinding wheels used by more than 50% by installing the automatic balancer "ZERO SHIN".



# Automatic balancer "ZERO SHIN" mounting processing test

## Machining test 3-1

November 2013

### AB350 auto balance device for NC lathe chuck mounting

#### Test result verification

**Machine used:** MAZAK quick turn nexus 300— II

**Matsumoto Machine made :** 10 inch chuck

**Work material:**  $\phi$  100 aluminum (A 7075)

**Machining contents:** Inner diameter machining

#### ○ Purpose

Accuracy confirmation of inner diameter machining by constant peripheral speed control

Inner diameter from  $\phi$ 55 to  $\phi$ 14, machined a staircase shape

As the processing diameter decreases, the rotation speed also increases,

Accuracy is not come out due to generation of vibration and chattering.

#### ○ Measures

A balancer is attached to the outer periphery of chuck (Matsumoto made 10in), absorbing vibration, dynamic balance is taken, and improvement of processing accuracy is measured.

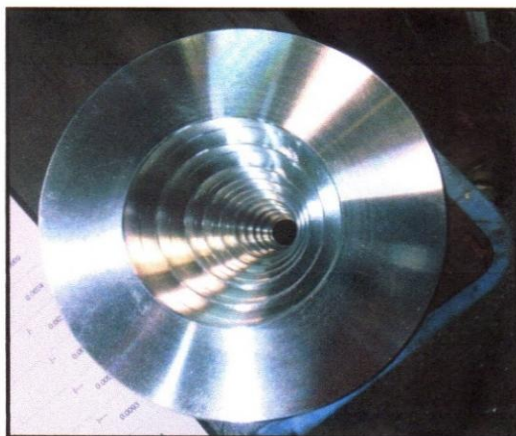
#### ○ Result

As shown in the measurement data under exactly the same environmental conditions, in the case of the standard chuck, the accuracy was poor in machining of  $\phi$ 25 or less, but by changing only the chuck with balancer, all the accuracy was improved it became clear that. Above all, the processing of  $\phi$ 20 has improved from 0.02 to 0.0065.

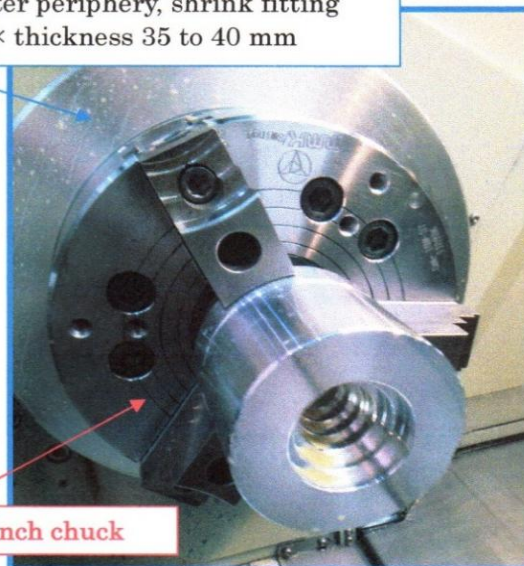
Further effects can be obtained by reviewing the rotation speed, blades, and machining conditions.

#### AB 360 Auto balancing device

On the 10-inch chuck outer periphery, shrink fitting  
Outer dimension:  $\Phi$ 350  $\times$  thickness 35 to 40 mm



Workpiece with internal stepped machining



10 inch chuck

Balance device with/without , "Concentricity measurement result"  $\Rightarrow$  See next page and photos ①②

# Dream factory

Demonstration of the ultimate  
zero shaft vibration leading to  
unmanned operation



# Cutting-edge manufacturing using the world's first patented product

**Zero core vibration of rotating shaft = automatic balancer "ZERO SHIN"**

Category: Ideal for rotating parts

Title: Realization of unmanned processing

When producing 10 parts at a processing site, a finishing allowance is always left, but each finishing allowance always varies and is not constant. Therefore, we enter different correction values for each item and perform the finishing. This is the reason why unmanned processing cannot be realized.

We recognize that the variation in finishing allowance is caused by vibration of the rotating parts. Due to various irregularities in materials, processing precision, assembly, etc., loads are applied as the machine rotates, and load fluctuations that occur over time cause unbalance, which causes the shaft center to swing, inducing rotational

It makes it possible to control various uncontrollable irregularities and prevents vibration loss in rotating parts. The automatic balancer "ZERO SHIN" has made it possible to achieve unmanned machining by preventing vibration and controlling the dimensions of the blade without having to finish with correction values in one chucking.

Automatic balancer "ZERO SHIN" installation example  
(other various installation examples available)



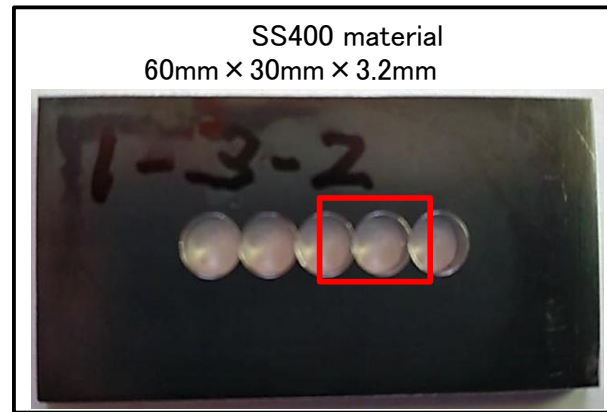
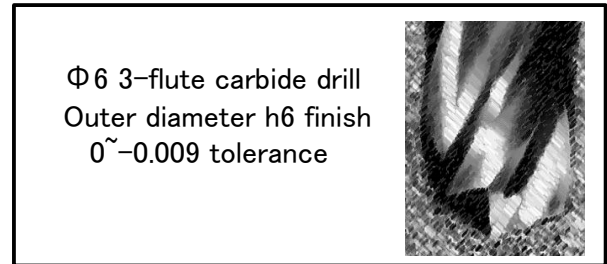
machining tools



grinder flange

# Ultimate zero core processing demonstration leading to unmanned operation

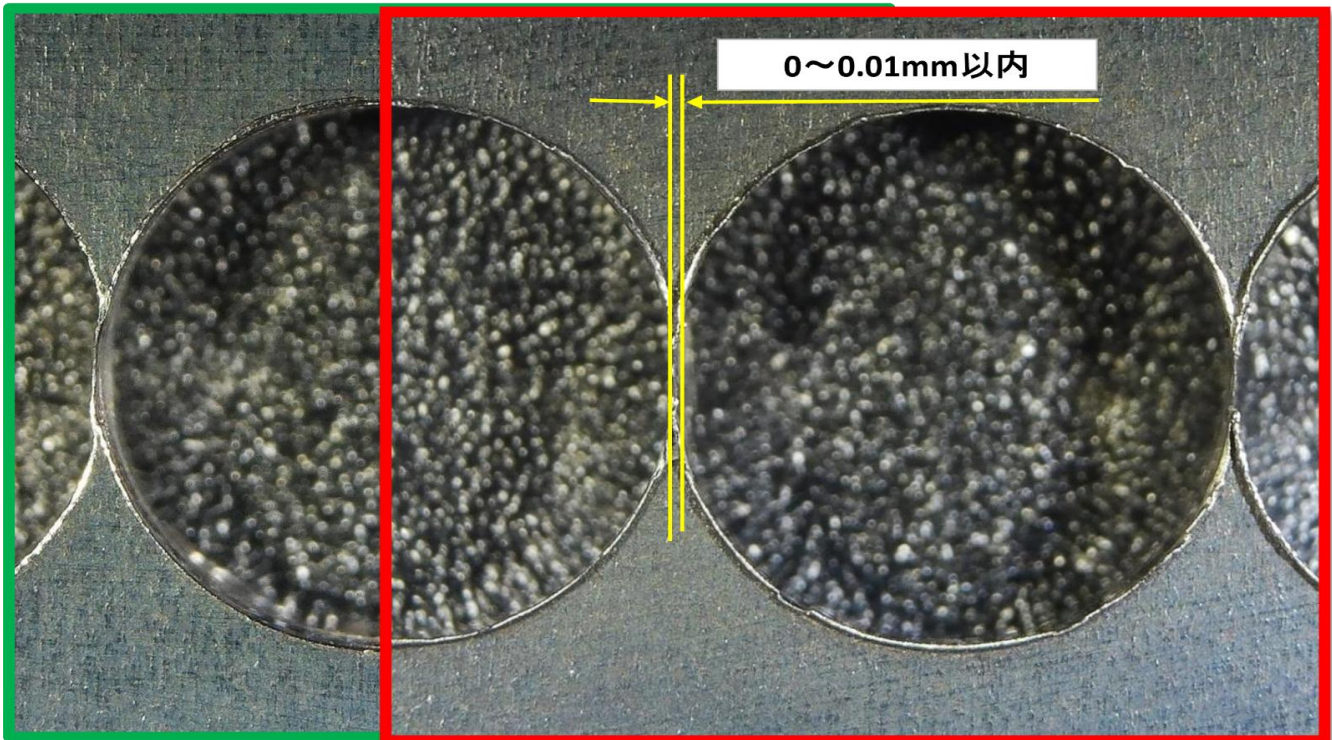
“Realization of unmanned operation = zero shaft center vibration”



Machining with Φ6 drill at pitch 6: 0 to 0.01mm remains between holes.

Enlarged surface view

Enlarged view of back side



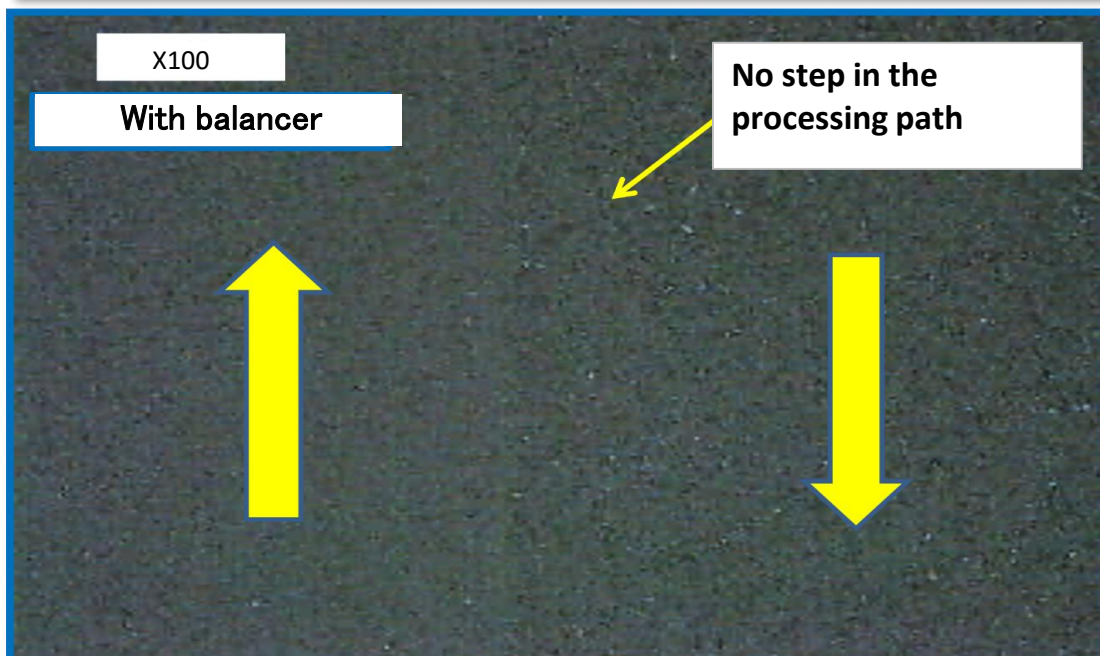
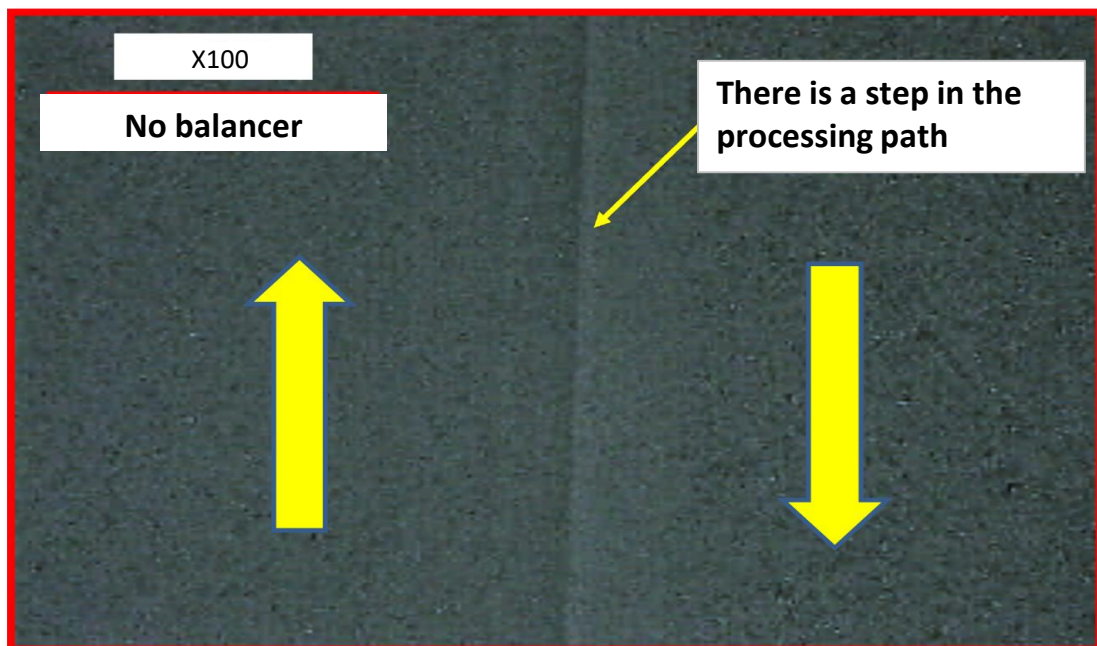
# Ultimate zero core processing demonstration leading to unmanned operation

“Realization of unmanned operation = zero shaft center vibration”



Vertical machining center manufactured by O company  
Automatic balancer “zero core” tool  
Electroplated grindstone installation diagram

Processing quartz glass using a diamond grindstone with a  $\phi$  30 shaft at 6000rpm 250mm/min 0.01mm

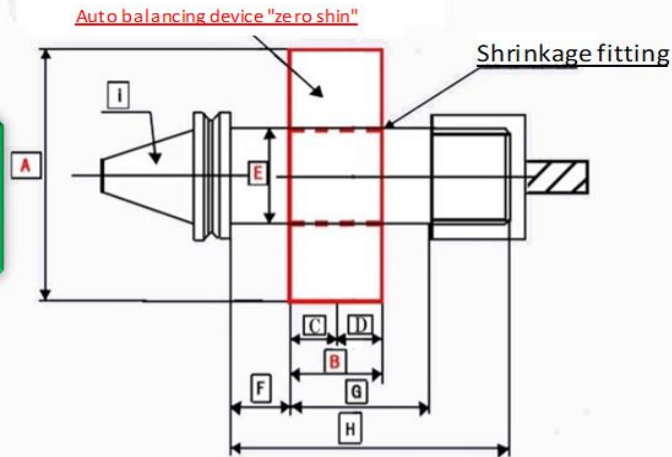


# Automatic balancer "ZERO SHIN" Specifications

Zero shin specifications

Zero shin does not choose the manufacturer

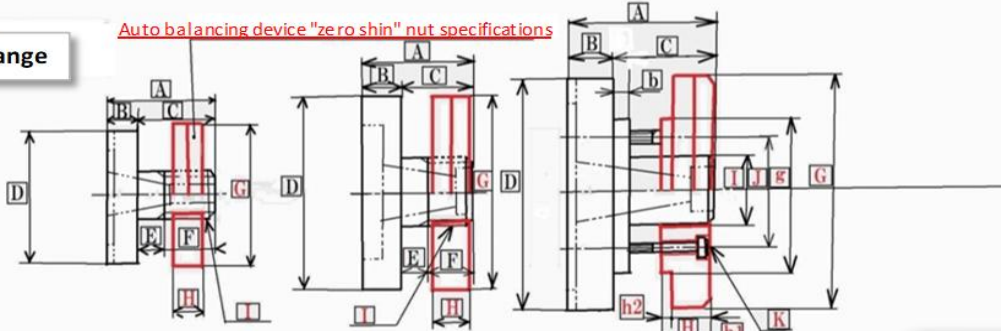
BT / HSK axis



	BT30 ZS68 type	BT.HSK40 ZS80 type	BT.HSK50 ZS116 type	Special shape
A/mm	φ 68	φ 80	φ 116	Upon request
B/mm	16	20	28	
C/mm	8	10	14	
D/mm	8	10	14	
E/mm	φ 25	φ 35	φ 46	
F/mm	Upon request			
G/mm	Upon request			
H/mm	Upon request			
I	BT.HSK Others /Upon request			

Whetstone flange
















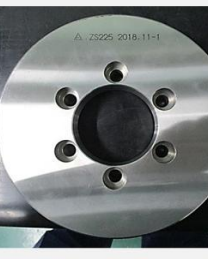








Auto balancing device "zero shin" nut specifications



type	ZS44 type	ZS80 type	ZS175 type	ZS225 type	Special shape
A/mm	26	57	86	114	Upon request
B/mm	10	15	27	31	
C/mm	18	42	59	83	
D/mm	φ 40	φ 78	φ 175	φ 225	
E/mm	4	10			
F/mm	12	32			
G/mm	φ 14	φ 80	φ 175	φ 225	
g/mm			φ 127	φ 127	
H/mm	10	20	35	39	
h1/mm			25	31	
h2/mm			10	8	
I/mm	M24P1	M31.75P1.5left	φ 74	φ 80	
J/mm			PCD94-6	PCD105-6	
Other details, upon request					



# Automatic balancer "ZERO SHIN" installation example

<p>1 BBT30 type tool device ZS46 Auto Balance Device "ZERO SHIN"</p> 	<p>2 HSK-A63 type tool device ZS80 Auto Balance Device "ZERO SHIN"</p> 	<p>3 BBT40 type tool device ZS80 Auto Balance Device "ZERO SHIN"</p> 	<p>4 BBT50 type tool device ZS100 Auto Balance Device "ZERO SHIN"</p> 	<p>5 NT50 type general-purpose tool ZS166 Auto Balance Device "ZERO SHIN"</p> 
<p>6 NT50 type quick holder device ZS166 Auto Balance Device "ZERO SHIN"</p> 	<p>7 BT40 type shrink tool device ZS80 Auto Balance Device "ZERO SHIN"</p> 	<p>8 BBT32 type tool device ZS32 Auto Balance Device "ZERO SHIN"</p> 	<p>9 Whetstone for <math>\phi 180 - \phi 200</math> ZS80 Auto Balance Device "ZERO SHIN" Nut specification flange mounted state</p> 	<p>10 Whetstone for <math>\phi 180 - \phi 200</math> ZS80 Auto Balance Device "ZERO SHIN" Nut specifications</p> 
<p>11 <math>\phi 350</math> CBN grindstone device ZS175 Auto Balance Device "ZERO SHIN" Nut specifications</p> 	<p>12 <math>\phi 350</math> WA whetstone device ZS175 Auto Balance Device "ZERO SHIN" Nut specifications</p> 	<p>13 For <math>\phi 75V</math> grindstone ZS40 Auto Balance Device "ZERO SHIN" Nut specifications</p> 	<p>14 <math>\phi 75V</math> grindstone flange installed ZS40 Auto Balance Device "ZERO SHIN" Nut specifications</p> 	<p>15 <math>\phi 75V</math> whetstone with another flange ZS40 Auto Balance Device "ZERO SHIN" Nut specifications</p> 
<p>16 For <math>\phi 500</math> whetstone ZS250 Auto Balance Device "ZERO SHIN" Nut specifications</p> 	<p>17 15 inch wheel integrated 15 inch type auto balance device "ZERO SHIN"</p> 	<p>18 15 inch wheel installed 3-point mounting type auto balance device "ZERO SHIN"</p> 	<p>19 3-point mounting type auto balance device ZERO SHIN Same as above. 3 weights for mounting</p> 	<p>20 Made of stainless steel for record mounting <math>\phi 80</math> type stabilizer (top) Attach the same as above to the record player (bottom)</p> 
<p>21 Made of aluminum for record mounting <math>\phi 80</math> type stabilizer (top) Attach the same as above to the record player (bottom)</p> 	<p>22 Main shaft gear mounting diagram ZS240 Auto Balance Device "ZERO SHIN"</p> 	<p>23 For mounting the robot spindle ZS55 Auto Balance Device "ZERO SHIN"</p> 	<p>24 Machining center spindle installed ZS240 Auto Balance Device "ZERO SHIN"</p> 	<p><b>There are various other mounting examples</b></p>

# Automatic balancer "ZERO SHIN" Installation imbalance improvement proposal

The auto balancing device "ZERO SHIN" takes the dynamic balance, which is impossible with the conventional fixed balance, without adjusting the balance, and improves the rotation core shake.

We propose the world's first auto balancing device "ZERO SHIN" that solves various problems of various rotating parts and extends energy saving, resource saving, life, processing accuracy, etc.!

[Various industrial fields required]

To car rotation axis



To railroad rotation axis



To ship rotation axis



To aluminum wheels



To wheels and shafts



To propeller shaft



To wind power



To aircraft engine



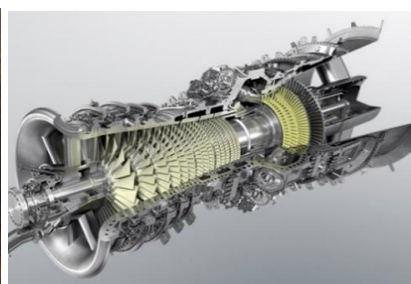
To generator



To the rotating part



To engine shaft



To rotating shaft



※Some images are quoted from the internet.



## Inquiry automatic balancer "ZERO SHIN"

- 1 Company Name
- 2 Company address
- 3 Affiliated department (position)
- 4 Person in charge
- 5 telephone number
- 6 email address
- 7 what is the problem now

<Items required for quotation request (example)>

- Problem details of processing machines
- Planned machine to be equipped with automatic balancer "ZERO SHIN"
- (Manufacturer name, machine model number, usage instructions, etc.)

Please contact us with any other specific details.

If you have any other questions, please feel free to contact us.

### **Automatic balancer "ZERO SHIN" purchase cost effectiveness**

**How much electricity, cutting tools, whetstones, etc. does your company use?**

**It has been verified that machining accuracy improves, electricity and other energy consumption can be reduced by 20% to 30%, and cutting tools, grindstones, etc. can be reduced by more than 50%.**

For example, if you purchase it for ¥500,000.-  
(it has a track record of being usable for over 10 years)

$$\begin{aligned} \text{¥500,000.-} \div 10 \text{ years} &= 1 \text{ year } \text{¥50,000.-} \\ \text{¥50,000.-} \div 12 \text{ months} &= 1 \text{ month } \text{¥4,167.-} \\ \text{¥4,167.-} \div 22 \text{ days} &= 1 \text{ day } \text{¥190.-} \end{aligned}$$

**What if the number of years it can be used is 15 or 20 years?**

**\*Although there is a fee, automatic balancer "ZERO SHIN" is also available for rental, so please check.**

[postscript]

**\* Payment terms are cash payment after delivery. (Domestic)**

**(We only accept cash payments.We only accept cash payments.)**

**Person in charge: Chairman Hiroaki Yamamoto**

### What is ideal rotation?

When considering the Earth's rotation as an ideal zero-moment rotation, how does the rapidly rotating Earth adjust for imbalances caused by land reforms on the Earth's surface (such as digging or cutting), and by moving objects such as people, cars, and large ships, and maintain zero-moment rotation with no axial wobble? Is there something in motion that allows for this imbalance adjustment?

It is hypothesized that the Earth's core magma, or seawater, perhaps transforms centrifugal force into centripetal force to adjust the balance, maintaining ideal zero-moment rotation in response to all natural phenomena (such as cosmic gravitational forces).

If we were to apply this mechanism of the Earth to the structure of a rotating body, what kind of structure would the rotating body have? Please consider an ideal rotating body conceptual diagram.

In order for the Earth to maintain an ideal zero-moment rotation, the uniformity of the Earth's mass and shape is extremely important. When the Earth's mass and shape are uniform, the Earth's rotation axis becomes stable, and the axial wobble is minimized. The imbalance caused by land reforms on the Earth's surface or by moving objects can slightly change the Earth's rotation speed. However, because the Earth has a large amount of naturally distributed materials such as seawater, mantle, and core, these materials' movements adjust the imbalance and maintain the Earth's rotation speed. Additionally, the Earth's atmosphere and [oceans respond to minute changes in the Earth's rotation speed and play a role in correcting the imbalance.](#)

[In this way, the Earth maintains an ideal zero-moment rotation through natural materials and forces.](#)

Applying this principle to the structure of a rotating body reveals that a uniform mass distribution and shape are necessary. For example, if a rotating body has a uniform density and a spherical shape, the rotation axis becomes stable, and axial wobble is minimized. Similarly, if the material is uniformly distributed on the exterior of the rotating body, the same effect can be achieved. However, in reality, it is impossible to create a perfectly uniform rotating body, so slight imbalances will occur, but [these imbalances are adjusted by the movements of the materials within the rotating body.](#)

[Regarding the conceptual diagram of an ideal rotating body, although there is no specific shape, a rotating body with uniform density and a shape close to a sphere is considered ideal. Additionally, a mechanism is needed to adjust the imbalance through the movements of materials uniformly distributed within the rotating body.](#)

What if it wasn't just a tiny load change like in a car, but the explosion of an uncontrollable atomic bomb, or a much larger impact like the collision of a meteor shower?

Large-scale natural disasters or accidents, such as the explosion of an atomic bomb, significant impacts, or collisions with meteor showers, can potentially affect the Earth's rotation. [Significant changes in the Earth's rotation speed can also impact its orbit, climate, and ecosystems.](#)

However, because the Earth contains a massive amount of material, it has the ability to adjust imbalances caused by natural physical phenomena. For example, [the movements of the Earth's atmosphere, oceans, mantle, and core](#) can mitigate the effects of major impacts or meteor showers, helping to maintain the Earth's rotation speed.

However, in the case of man-made disasters like atomic bomb explosions, there is a possibility of altering the Earth's rotation speed, which could have serious consequences for the Earth's environment and ecosystems. Therefore, measures such as the signing of international treaties banning nuclear weapons and prohibiting nuclear tests have been implemented.

What is the ideal definition of all rotating bodies?

The ideal definition of any rotating body is an object with complete uniformity, where both mass and shape are perfectly uniform. Such an object would have a stable rotation axis with minimal axial wobble, achieving an ideal rotation.

However, actual objects are never completely uniform, and slight imbalances can occur. These imbalances are **adjusted by the internal mass distribution of the object and the movement of materials due to external forces**. Additionally, to achieve ideal rotation, it is crucial for the object's shape and mass distribution to be uniform. By optimizing these elements, it is possible to realize an ideal rotating body.

Even if the material has the same shape, there will always be various kinds of spots. Is it possible to achieve ideal rotation and zero-center rotation?

**It is true that uniformity is required in materials, but it is considered nearly impossible to create materials with perfect uniformity in reality.** The uniformity of materials starts at the particle level of atoms and molecules and is influenced by fine crystal structures, defects, impurities, and localized stress concentrations.

Therefore, real materials always have spots and minor non-uniformities. **Achieving ideal rotation or zero-moment rotation is extremely difficult and practically considered unattainable.**

However, even in real objects, those with high uniformity and optimized shape and mass distribution can achieve rotation close to the ideal. Moreover, **even with minor non-uniformities, the imbalance can be adjusted through internal movements of the material or external forces.**

I will think about it. Thank you very much

You're welcome and if there's anything else I can help you with please don't hesitate to ask.

<Verification results>

**A  $\phi 300$  grinding wheel was attached to the flange of the ZS175-type automatic balancer "Zero Core" nut specification, and vibration was measured using a surface grinder.**

**0.7m/s<sup>2</sup> (acceleration) when the spindle was stopped, 0.7m/s<sup>2</sup> when rotating (1800rpm), and 0.7m/s<sup>2</sup> during grinding. As shown above, the acceleration was the same at 0.7m/s<sup>2</sup> when the rotation was stopped, when rotating, and during grinding.**

**Isn't this close to ideal rotation?**



**Auto balancing device**

(オートバランス装置)

**Reform of the innovation**

(革新の改革)

**Infinite possibility**

(無限の可能性)

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